DX RCD blocks AEG

PEP ecopassport®

Product Environmental Profile



PEP owner address:	ABB S.p.A. – E	LSB Viale dell'Industria, 18 20009 Vittuo	one (MI) - Italy					
Registration number:	ABBG-00614-V	/01.01-EN	Drafting rules:	ules: PCR-ed4-EN-2021 09 06				
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Date of issue: No	vember-24		Validity period:	5 ye	ars			
Independent verification of	of the declaratio	n and data in compliance with ISO 1402	25: 2006					
Internal:	Ext	ernal: X						
The PCR review was condu	cted by a panel	og experts chaired by Julie Orgelet (Dder	main)				\frown	_
The components of the pre	esent PEP may n	6 and EN 50693:2019 or NF E38-500 :20. ot be compared with components from a Environmental labels and declarations.	any other program.	leclarati	ons"			PEP eco PASS PORT®
bocament compiles with it	50 14025.2000	Environmentariaders and declarations.	rype in environmental u	icciarati	0115			
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) Purpose & Embedding Sustainability

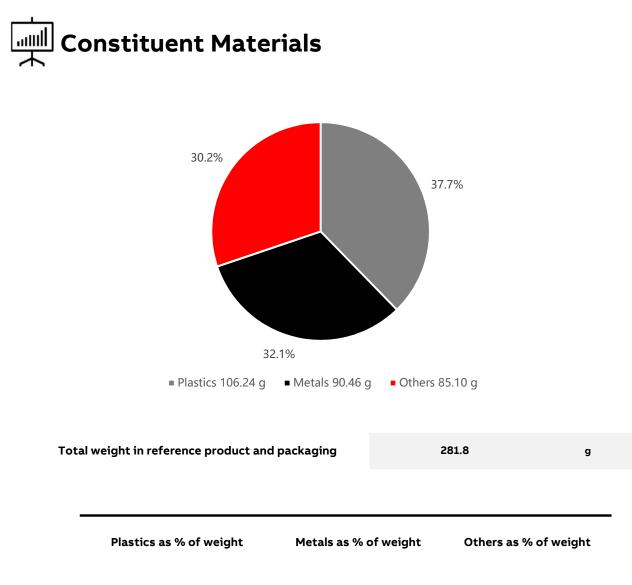
Committed to continually promoting and embedding sustainability accros operations and value chain, aspiring to become a role model for others to follow. Focusing with this Purpose on reducing harmful emissions, preserving natural resources championing ethical and humane behaviour.



General information

Reference product	DX240/AC30 2CSB202090R1320
Description of the product	The DX RCD blocks are residual current blocks designed to be installed on the left side of the EN/EX series MCBs, in order to combine the protection against indirect contacts, offered by a standard RCCBs, with the protection against short circuit and overloads, offered by a standard MCBBs. This flexibility is an added advantage for the ones who desire to maintain the stock level at a minimum, providing a solution for wide range of applications with a handful of RCD blocks.
Functional unit	To protect people and premises at risk of fire or explosion against insulation defects in a circuit with rated voltage 230V, rated current 40A, with 2P poles, sensitivity 0.03 A, differential protection type AC, and Ingress Protection IP2X, in the Industrial application area, according to the appropriate use scenario, and during the 20-year reference service life of the product.
Other products covered	DX RCD Block family
Manufacturing address	Santa Palomba (Rome, Italy)

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Name and CAS number	Weight%	Name and CAS number	Weight%	Name and CAS number	Weight%
РА	14.4	Copper	13.1	Carboard	16.9
Glass fibre	11.0	Steel	10.5	Wood	10.6
РС	8.5	Brass	3.8	Paper	1.8
PET	2.5	Iron	3.7	РСВА	0.7
Other plastics	1.3	Other metals	1.0	Resistor	0.2

Total weight of the reference product is 199 g, plus packaging of 82.8 g.

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Manufacturing	The manufacturing stage includes the production and transportation to the manufacturer's last logistic platform of the product and its packaging. The production occurs at the factory located in Santa Palomba (Rome, Italy).
Distribution	The transport from Santa Palomba factory to Vignate, Milan (Santa Palomba 1st internal customer) was considered. For the distribution of the product from Vignate to the final customer, the intracontinental transport scenario provided by PCR-ed4-EN-2021 09 06 standard was adopted, considering the European macro-area for the use phase.
Installation	The installation phase only implies manual activities and no energy is consumed. This phase includes the disposal of the packaging of the product. Statistical average data from Eurostat database were considered for the disposal of the packaging. The year of Eurostat's data extraction is 2023.
Use	During the use phase, DX240/AC30 dissipate some electricity due to power losses. The energy consumption has been calculated as follow: - Nominal current load rate as 50%; - RSL of 20 years; - Functioning time of 30% of the RSL (α). No maintenance is planned for the product.
End of life	The default end of life scenario provided by the IEC/TR 62635 document has been adopted, considering the product transport by lorry over 1000 km and its disposal.
Benefits and loads beyond the system boundaries	The potential benefits derives from the impacts prevented by recycling and waste to energy recovery of the product and its packaging.

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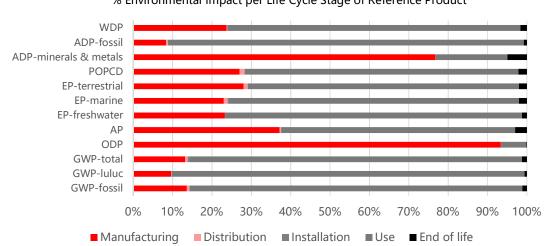
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Environmental Impacts

Reference lifetime	20 years			
Product category	Blocks and differential switches			
Installation elements	No installation materials are required in the life cycle of the product.			
Use scenario	The formula for the calculation of the use stage electricity consumption is: E_use [kWh] = (P_use*8760*RSL*α)/1000			
Geographical representativeness	Global			
Technological representativeness	Technological representativeness refers to the specific production process for primary data.			
Software and database used	SimaPro 9.5.0.0 and ecoinvent 3.9.1			
Energy model used				
Manufacturing	ABB GO energy mix 2022. The energy-related processes used for the remaining inputs are those included in the ecoinvent v3.9.1 datasets.			
Installation	No energy consumption occur during the installation stage. The energy-related processes used for the inputs of the installation stage are those included in the ecoinvent datasets selected for the analysis.			
Use	Electricity, low voltage {RER} market group for electricity, low voltage Cut-off, S			
End of life	The energy-related processes used for the inputs of the end-of-life stage are those included in the ecoinvent datasets selected for the analysis.			

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Common base of mandatory indicators

% Environmental Impact per Life Cycle Stage of Reference Product

Environmental impact indicators

Indicato	r	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
	Total	kg CO2 eq.	1.92E+01	2.53E+00	1.19E-01	8.91E-02	1.62E+01	2.38E-01	-5.02E-01
GWP	Fossil	kg CO2 eq.	1.85E+01	2.52E+00	1.19E-01	5.43E-03	1.56E+01	2.13E-01	-5.33E-01
GWF	Biogenic	kg CO2 eq.	6.63E-01	9.94E-03	9.23E-05	8.36E-02	5.45E-01	2.47E-02	3.21E-02
	Luluc	kg CO2 eq.	4.35E-02	4.18E-03	5.65E-05	2.26E-06	3.90E-02	2.58E-04	-5.97E-04
ODP		kg CFC-11 eq.	4.63E-06	4.32E-06	2.62E-09	1.15E-10	2.98E-07	4.98E-09	-2.54E-08
AP		H+ eq.	1.51E-01	5.61E-02	4.95E-04	2.78E-05	8.96E-02	4.52E-03	-2.00E-02
	Freshwater	kg P eq.	1.96E-02	4.57E-03	8.54E-06	6.68E-07	1.48E-02	2.44E-04	-1.67E-03
EP	Marine	kg N eq.	1.96E-02	4.52E-03	1.88E-04	2.45E-05	1.45E-02	3.98E-04	-1.23E-03
	Terrestrial	mol N eq.	1.90E-01	5.34E-02	2.00E-03	1.16E-04	1.31E-01	3.86E-03	-1.63E-02
POPCD		kg NMVOC eq.	6.05E-02	1.63E-02	7.52E-04	4.27E-05	4.21E-02	1.28E-03	-4.85E-03
ADP	Minerals & metals	kg SB eq.	1.04E-03	7.96E-04	3.24E-07	1.92E-08	1.89E-04	5.12E-05	-6.41E+00
	Fossil	MJ	3.93E+02	3.28E+01	1.75E+00	6.44E-02	3.55E+02	3.08E+00	-6.41E+00
WDP		m³ eq. depr.	5.35E+00	1.27E+00	8.37E-03	3.95E-04	3.98E+00	8.77E-02	-3.42E-01

Resource use indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
PERE	MJ	8.70E+01	6.84E+00	2.57E-02	2.41E-03	7.97E+01	4.30E-01	0.00E+00
PERM	MJ	1.43E+00	1.43E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	8.84E+01	8.27E+00	2.57E-02	2.41E-03	7.97E+01	4.30E-01	0.00E+00
PENRE	MJ	3.90E+02	3.03E+01	1.75E+00	6.44E-02	3.55E+02	3.08E+00	0.00E+00
PENRM	MJ	2.55E+00	2.55E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	3.93E+02	3.28E+01	1.75E+00	6.44E-02	3.55E+02	3.08E+00	0.00E+00

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Common base of mandatory indicators

Use of secondary materials, water, and energy resources

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
SM	kg	3.52E-02	3.52E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	3.30E-01	3.92E-02	2.75E-04	2.59E-05	2.88E-01	2.83E-03	-8.24E-03

Waste category indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
HWD	kg	1.63E-03	9.73E-04	1.09E-05	3.84E-07	6.24E-04	1.90E-05	-1.32E-05
N-HWD	kg	2.30E+00	5.68E-01	1.54E-01	1.86E-02	1.43E+00	1.30E-01	-1.07E-01
RWD	kg	2.64E-03	6.21E-05	5.35E-07	5.94E-08	2.56E-03	1.00E-05	-3.84E-06

Output flow indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
CfRu	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MfR	kg	3.16E-01	1.04E-01	0.00E+00	5.26E-02	0.00E+00	1.59E-01	0.00E+00
MfER	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EE	MJ	9.57E-02	0.00E+00	0.00E+00	7.19E-02	0.00E+00	2.38E-02	0.00E+00

Other indicators

Indio	cator	Unit	Total
Biogenic	Product	kg of C	2.57E-05
Carbon	Packaging	kg of C	4.46E-02

Optional indicators

Indicator	Unit	Total	Manufacturing	Distribution	Installation	Use	End of life	Benefits
Tot PE	MJ	4.81E+02	4.11E+01	1.78E+00	6.68E-02	4.35E+02	3.51E+00	0.00E+00
Efp	Dise inc	5.72E-07	2.13E-07	1.23E-08	4.98E-10	3.29E-07	1.75E-08	-5.93E-08
IrHH	kBq U- 235 eq	1.03E+01	2.44E-01	2.21E-03	2.38E-04	1.00E+01	3.91E-02	-1.49E-02
ETX FW	CTUe	1.45E+02	8.03E+01	8.44E-01	6.41E-02	5.97E+01	3.92E+00	-2.51E+01
HTX CE	CTUh	1.98E-08	1.04E-08	5.19E-11	7.49E-12	7.34E-09	1.95E-09	-2.45E-09
HTX N-CE	CTUh	1.02E-06	6.53E-07	1.26E-09	7.28E-11	2.93E-07	7.65E-08	-2.38E-07
IrLS	Pt	1.09E+02	3.60E+01	1.78E+00	3.62E-02	6.93E+01	2.38E+00	-7.04E+00
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Glossary

Enviro	nmental	impact Indicators								
GWP-	total	Global Warming Potential total (Clima								
GWP-fossil		Global Warming Potential fossil								
GWP-biogenic		Global Warming Potential biogenic								
GWP-luluc		Global Warming Potential land use and land use change								
ODP		Depletion potential of the stratospheric ozone layer								
А	Р	Acidification potential								
EP-freshwater		Eutrophication potential - freshwater compartment								
EP-marine		Eutrophication potential - fraction of nutrients reachin marine end compartment								
EP-terr	estrial	Eutrophication potential - Accumulate	ed Exceedance							
POCP		Formation potential of tropospheric ozone								
ADP-i	m&m	Abiotic Depletion for non-fossil resources potential								
ADP-1	fossil	Abiotic Depletion for fossil resources potential, WDP								
WE	OP	Water deprivation potential								
Resource	e indicato	ors								
PENRE	Use of ı	non-renewable primary energy excluding	renewable prim	ary energy resources used as raw material						
PENRM	Use of ı	non-renewable primary energy resources	used as raw ma	aterial						
PENRT		use of non-renewable primary energy resources (primary energy and primary energy resources used as naterials								
PERE	Use of ı	enewable primary energy excluding non-	renewable prim	ary energy resources used as raw material.						
PERM	Lico of									
PERT		f renewable primary energy resources used as raw material use of renewable primary energy resources (primary energy and primary energy resources used as raw rials)								
Seco	ndary ma	terials, water and energy resources	Waste category indicators							
SM	Use of s	secundary materials	HWD H	azardous waste disposed						
RSF	Use of ı	enewable secondary fuels	N-HWD N	on-hazardous waste disposed						
NRSF		non-renewable secondary fuels	RWD R	adioactive waste disposed						
FW		of fresh water								
	C	Output flow indicators		Optional indicators						
CfRu	Compo	nents for re-use	Tot PE	Total use of primary energy during the life						
MfR	Materia	ls for recycling		cycle						
MfER	Materia	ls for energy recovery	Efp	Emissions of Fine particles						
EE	Exporte	ed Energy	IrHH	Ionizing radiation, human health						
			ETX FW	Ecotoxicity, freshwater						
			HTX CE	Human toxicity, carcinogenic effects						
				Human toxicity, non-carcinogenic effects						
			lrLS	Impact related to Land use / soil quality						

Approach for extrapolation rules applied to a homogeneous environmental family

The PEP can cover products different from the reference product if they belong to a homogeneous environmental family. This means that the group of products must satisfy the following characteristics:

- same function;
- same product standard;
- same manufacturing technology: the same type of materials and same manufacturing processes.

The DX RCD blocks AEG residual current blocks product family satisfy these conditions, so extrapolation rules were applied to assess the environmental impact of the products belonging to the family, following the PCR indication. No extrapolation rules are set in the PSR; thus, the next steps have been followed to define the extrapolation rule:

- Analyse the products covered by the PEP belonging to the same homogenous family;
- Perform the LCA of a representative product of the homogeneous family;
- Identify and quantify the product parameters that vary between the various products of the homogeneous environmental family (i.e. dimensions, the weight of parts, materials, energy consumption. etc.).

Lastly, a sensitivity analysis was performed for each life cycle stage to identify which parameters of the ones selected are sensitive to environmental impacts to create extrapolation rules.

The parameters identified are listed below and differ between the different stages of the life cycle:

- for the manufacturing. distribution. installation and end-of-life stages:
 - weight of the product;
 - weight of the packaging.
- for manufacturing only:
 - assembly energy consumption.
- for the use stage:
 - energy consumption.

The representative products considered for the calculation of the extrapolation rules is DX240/AC30 (product code 2CSB202090R1320).

The results of the sensitive analysis show that the sensitive parameters are the weight of the product and the use stage consumption.

The products included in the DX RCD blocks AEG residual current blocks product family and considered for the application of the extrapolation rules are resented in Table 1.

Product ID	Product Name	Тр	In (A)	S (mA)	Np	IP	Ue (V)	Weight (g)	Average power loss @50%ln (W)
2CSB202190R1320	DX240/A30	A	40	30	2	2X	230	200	0.84
2CSB202190R3320	DX240/A300	A	40	300	2	2X	230	200	0.84
2CSB202190R4320	DX240/A500	A	40	500	2	2X	230	200	0.84
2CSB202090R1320	DX240/AC30	AC	40	30	2	2X	230	200	0.84
2CSB202090R3320	DX240/AC300	AC	40	300	2	2X	230	200	0.84
2CSB202490R1320	DX240/AI30	Ai=A-APR	40	30	2	2X	230	200	0.84
2CSB202290R3320	DX240/SI300	Si	40	300	2	2X	230	200	0.84
2CSB202190R1630	DX263/A30	А	63	30	2	2X	230	200	1.4175
2CSB202190R3630	DX263/A300	A	63	300	2	2X	230	200	1.4175
2CSB202190R4630	DX263/A500	A	63	500	2	2X	230	200	1.4175
2CSB202090R1630	DX263/AC30	AC	63	30	2	2X	230	200	1.4175
2CSB202090R3630	DX263/AC300	AC	63	300	2	2X	230	200	1.4175
2CSB202490R1630	DX263/AI30	Ai=A-APR	63	30	2	2X	230	200	1.4175
2CSB202290R5630	DX263/SI1000	Si	63	1000	2	2X	230	200	1.4175
2CSB202290R3630	DX263/SI300	Si	63	300	2	2X	230	200	1.4175
2CSB202290R4630	DX263/SI500	Si	63	500	2	2X	230	200	1.4175
2CSB203190R3630	DX363/A300	A	63	300	3	2X	230	265	1.995
2CSB203190R4630	DX363/A500	А	63	500	3	2X	230	265	1.995
2CSB203090R1630	DX363/AC30	AC	63	30	3	2X	230	265	1.995
2CSB203090R3630	DX363/AC300	AC	63	300	3	2X	230	265	1.995
2CSB203190R1630	DX363/A30	А	63	30	3	2X	230	265	1.995
2CSB203290R5630	DX363/SI1000	Si	63	1000	3	2X	230	265	1.995
2CSB203290R3630	DX363/SI300	Si	63	300	3	2X	230	265	1.995
2CSB204190R1320	DX440/A30	А	40	30	4	2X	230	164	1.2575
2CSB204190R3320	DX440/A300	А	40	300	4	2X	230	164	1.2575
2CSB204190R4320	DX440/A500	A	40	500	4	2X	230	164	1.2575
2CSB204090R1320	DX440/AC30	AC	40	30	4	2X	230	164	1.2575
2CSB204090R3320	DX440/AC300	AC	40	300	4	2X	230	164	1.2575
2CSB204090R4320	DX440/AC500	AC	40	500	4	2X	230	164	1.2575
2CSB204490R1320	DX440/AI30	Ai=A-APR	40	30	4	2X	230	164	1.2575
2CSB204190R1630	DX463/A30	А	63	30	4	2X	230	325	1.7525
2CSB204190R3630	DX463/A300	A	63	300	4	2X	230	325	1.7525
2CSB204190R4630	DX463/A500	A	63	500	4	2X	230	325	1.7525
2CSB204090R1630	DX463/AC30	AC	63	30	4	2X	230	325	1.7525
2CSB204090R3630	DX463/AC300	AC	63	300	4	2X	230	325	1.7525
2CSB204090R4630	DX463/AC500	AC	63	500	4	2X	230	325	1.7525
2CSB204490R1630	DX463/AI30	Ai=A-APR	63	30	4	2X	230	325	1.7525
2CSB204290R5630	DX463/SI1000	Si	63	1000	4	2X	230	325	1.7525
2CSB204290R3630	DX463/SI300	Si	63	300	4	2X	230	325	1.7525
2CSB204290R4630	DX463/SI500	Si	63	500	4	2X	230	325	1.7525
2CSB202191R1320	DXV240/A30	A	40	30	2	2X	230	200	0.84

Table 1 - DX RCD blocks AEG residual current blocks products considered for the application of the extrapolation rules

Extrapolation rules calculations

The extrapolation rules have been calculated based on the environmental impact assessment results of the reference product DX240/AC30 (code 2CSB202090R1320) and the sensitivity analysis carried out.

For the manufacturing stage, distribution stage and end-of-life stage, the parameter considered for the calculation of the LCIA impacts of the variants is the weight of the product. For the use stage, the parameter considered for the calculation of the LCIA impacts of the variants is the average power loss during this stage.

The calculation of the LCIA impacts of the variants through these parameters indicated that the correlation between the impacts of the representative product and the variants is linear. For the creation of the extrapolation rules, the extrapolation principle applied is a linear correlation concerning weight for the production, distribution and end-of-life phase and concerning average power loss for the use phase. Each environmental indicator value shall be calculated using the following formulas:

• For the manufacturing stage, distribution stage, installation stage, and end-of-life stage:

$$y = a_n x_1 + b_n$$

where x_1 is the *weight of the product*.

For use stage:

$$y = a_n x_2 + b_n$$

where x_2 is the *average power loss* of the product.

For the weight and average power loss data of the variants, please refer to the previous Table 1.

Table 2 reports the linear coefficients $a_n \& b_n$ for each life cycle stage.

IMPACT	MANUFA	CTURING	DISTRIBUTION		INSTAL	LATION	U	SE	END OF LIFE	
CATEGORY	a 1	bı	a 2	b2	a 3	b3	a 4	b4	a 5	b₅
GWP-total	1.16E-02	2.11E-01	4.21E-04	3.51E-02	0.00E+00	8.91E-02	1.93E+01	-4.26E-14	1.19E-03	-7.77E-16
GWP-fossil	1.15E-02	2.17E-01	4.21E-04	3.50E-02	0.00E+00	5.43E-03	1.86E+01 -4.26E-1		1.07E-03	-2.78E-16
GWP-biogenic	8.94E-05	-7.93E-03	3.26E-07	2.71E-05	0.00E+00	8.36E-02	6.49E-01	5.66E-15	1.24E-04	-1.01E-16
GWP-luluc	1.52E-05	1.14E-03	1.99E-07	1.66E-05	0.00E+00	2.26E-06	4.64E-02	1.53E-16	1.29E-06	-1.63E-19
ODP	2.16E-08	6.65E-09	9.27E-12	7.71E-10	0.00E+00	1.15E-10	3.55E-07	7.41E-22	2.49E-11	-4.96E-24
AP	2.68E-04	2.48E-03	1.75E-06	1.45E-04	0.00E+00	2.78E-05	1.07E-01	3.61E-16	2.26E-05	-1.21E-17
EP-freshwater	2.22E-05	1.33E-04	3.02E-08	2.51E-06	0.00E+00	6.68E-07	1.76E-02	6.59E-17	1.22E-06	1.08E-19
EP-marine	2.01E-05	5.00E-04	6.63E-07	5.51E-05	0.00E+00	2.45E-05	1.72E-02	1.39E-17	1.99E-06	-3.25E-19
EP-terrestrial	2.43E-04	4.74E-03	7.07E-06	5.88E-04	0.00E+00	1.16E-04	1.56E-01	-3.61E-16	1.93E-05	-1.04E-17
POCP	7.46E-05	1.43E-03	2.66E-06	2.21E-04	0.00E+00	4.27E-05	5.01E-02	2.08E-16	6.42E-06	-1.73E-18
ADPE	3.89E-06	1.82E-05	1.14E-09	9.51E-08	0.00E+00	1.92E-08	2.25E-04	-2.71E-19	2.56E-07	-2.71E-20
ADPF	1.49E-01	3.01E+00	6.19E-03	5.15E-01	0.00E+00	6.44E-02	4.23E+02	0.00E+00	1.54E-02	-8.88E-15
WDP	5.94E-03	8.46E-02	2.96E-05	2.46E-03	0.00E+00	3.95E-04	4.74E+00	2.66E-15	4.38E-04	4.16E-16
PE	1.69E-01	7.37E+00	6.29E-03	5.23E-01	0.00E+00	6.68E-02	5.18E+02	4.09E-12	1.76E-02	6.22E-15
PERE	1.96E-02	2.93E+00	9.07E-05	7.54E-03	0.00E+00	2.41E-03	9.49E+01	3.98E-13	2.15E-03	-1.11E-16
PERM	7.76E-06	1.43E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	1.96E-02	4.36E+00	9.07E-05	7.54E-03	0.00E+00	2.41E-03	9.49E+01	3.98E-13	2.15E-03	-1.11E-16
PENRE	1.37E-01	2.92E+00	6.19E-03	5.15E-01	0.00E+00	6.44E-02	4.23E+02	2.27E-13	1.54E-02	-3.11E-15
PENRM	1.23E-02	8.64E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	1.49E-01	3.01E+00	6.19E-03	5.15E-01	0.00E+00	6.44E-02	4.23E+02	2.27E-13	1.54E-02	-3.11E-15
SM	0.00E+00	3.52E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	1.62E-04	6.86E-03	9.73E-07	8.09E-05	0.00E+00	2.59E-05	3.42E-01	8.33E-16	1.41E-05	-8.24E-18
HWD	4.68E-06	3.77E-05	3.85E-08	3.20E-06	0.00E+00	3.84E-07	7.43E-04	3.90E-18	9.52E-08	-2.71E-20
NHWD	2.56E-03	5.57E-02	5.44E-04	4.52E-02	0.00E+00	1.86E-02	1.70E+00	6.66E-15	6.51E-04	-4.44E-16
RWD	2.85E-07	5.05E-06	1.89E-09	1.57E-07	0.00E+00	5.94E-08	3.05E-03	1.73E-18	5.02E-08	-7.12E-20
CRU	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	2.52E-04	5.34E-02	0.00E+00	0.00E+00	0.00E+00	5.26E-02	0.00E+00	0.00E+00	7.97E-04	1.42E-15
MER	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EE	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.19E-02	0.00E+00	0.00E+00	1.19E-04	5.20E-17
PM	9.72E-10	1.85E-08	4.35E-11	3.62E-09	0.00E+00	4.98E-10	3.91E-07	3.18E-22	8.74E-11	-1.65E-23
IRP	1.12E-03	1.99E-02	7.82E-06	6.50E-04	0.00E+00	2.38E-04	1.19E+01	6.04E-14	1.95E-04	-2.78E-17
ETP-fw	3.90E-01	2.23E+00	2.98E-03	2.48E-01	0.00E+00	6.41E-02	7.11E+01	1.85E-13	1.96E-02	1.24E-14
HTP-c	4.82E-11	7.62E-10	1.83E-13	1.53E-11	0.00E+00	7.49E-12	8.74E-09	4.47E-23	9.73E-12	1.12E-23
HTP-nc	3.15E-09	2.40E-08	4.45E-12	3.70E-10	0.00E+00	7.28E-11	3.48E-07	0.00E+00	3.83E-10	-2.38E-22
SQP	9.93E-02	1.61E+01	6.30E-03	5.24E-01	0.00E+00	3.62E-02	8.25E+01	-1.14E-13	1.19E-02	-1.02E-14
Biogenic C product	1.28E-07	-2.03E-20	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic C packaging	0.00E+00	4.46E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Table 2 - Linear coefficients for the environmental impact calculation of the DX RCD blocks AEG products

GWP-total: Global warming potential - total; GWP-fossil: Global warming potential - fossil fuels; GWP-biogenic: Global warming potential - biogenic; GWP-luluc: Global warming potential - land use and land use change; ODP: Depletion potential of the stratospheric ozone layer; AP: Acidification potential, accumulated exceedance; EPfreshwater: Eutrophication potential - freshwater; EP-marine: Eutrophication potential - marine; EP-terrestrial: Eutrophication potential - terrestrial; POCP: Photochemical ozone creation potential; ADPE: Abiotic depletion potential - non-fossil resources; ADPF: Abiotic depletion potential - fossil resources; WDP: Water deprivation potential; PE: Total use of primary energy during the life cycle; PERE: Use of renewable primary energy as energy carrier; PERM: Use of renewable primary energy resources used as raw materials; PERT: Total use of renewable primary energy; PENRE: Use of non-renewable primary energy as energy carrier; PENRM: Use of non-renewable primary energy resources used as raw materials; PENRT: Total use of non-renewable primary energy resource; SM: Use of secondary material; RSF: Use of renewable secondary fuels; NRSF: Use of non-renewable secondary fuels; FW: Net use of fresh water; HWD: Hazardous waste disposed; NHWD: Non-hazardous waste disposed; RWD: Radioactive waste disposed; CRU: Components for re-use; MFR: Materials for recycling; MER: Materials for energy recovery; EE: Exported energy - total; PM: Particulate matter emissions; IRP: Ionizing radiation, human health; ETP-fw: Eco-toxicity - freshwater; HTP-c: Human toxicity, cancer effect; HTP-nc: Human toxicity, noncancer effects; SQP: Land use related impacts/Soil quality.

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